

Work Order ID 63492

November 3, 2010 8:52:40 AM



Page 1

Item ID: D4148-3

Accept



Setup Start



Revision ID:

Item Name: Stud Receiver, Lower

Stop



Start Date: 11/02/10 Start Qty: 7.00



Cust Item ID:

Required Date: 11/04/10 Req'd Qty: 7.00



Customer:

Reference: SCRAP ECN10-630

Approvals: Process Plan: *✓*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan-
CodeAccept
QtyReject
QtyReject
NumberInspec.
Stamp

Draw Nbr	Revision Nbr	
D4148	c	

165



Small Fab

Memo

0.00

0.00

Small Fab

PULL FROM STOCK:

6 X D4148-3 B61007

1 X D4148-3 B62202

to 6 X

SCRAP/DESTROY PER ECN10-630

180



QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

EBS 11/11/03
CK 10/11/03
MF
10-11-3

List Lots

November 2, 2010 3:17:10 PM

Page 1 of 1

Criteria : Item ID: D4148-3 All Locations All Warehouses All Quantity

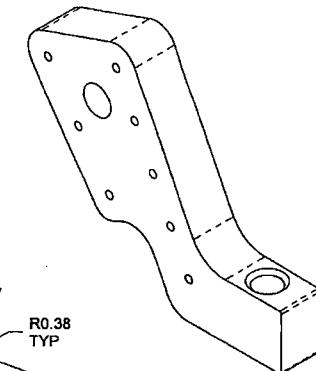
Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D4148-3 Stud Receiver, Lower	Main Warehouse GA	61007	9/23/10	6.0000	QC21	3	Eb 01/11/03
	Main Warehouse GA	62202	9/23/10	1.0000	QC21		
Total:							7.0000

63492

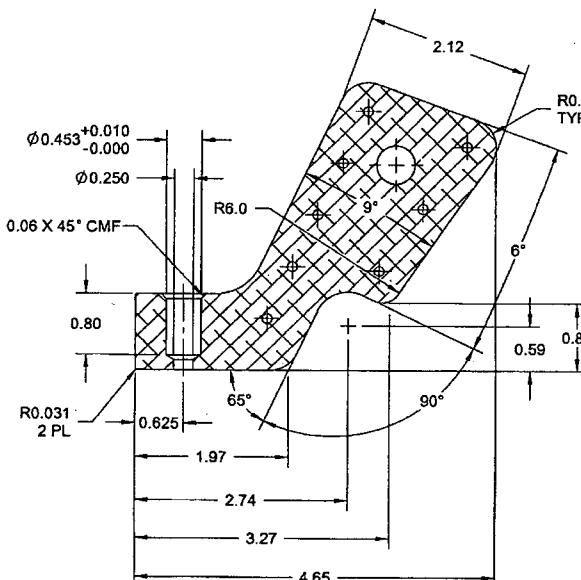
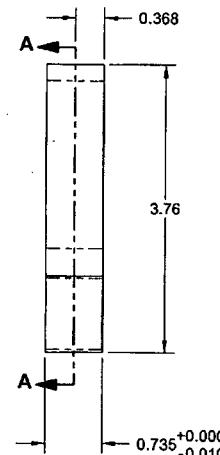
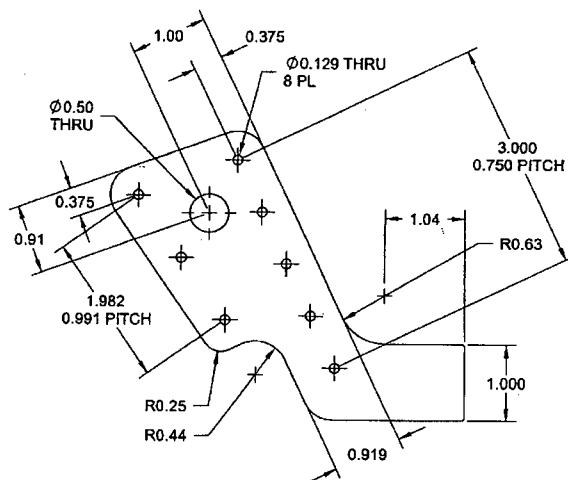
10861.22

15046

74



B 63492

RELEASED
2010-10-28

SECTION A-A

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR PER ASTM A582 OR ASTM A276
REF DART SPEC M304B OR M303B
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.52 lbs

DESIGN	15	DART AEROSPACE LTD
DRAWN	TP	HAWKESBURY, ONTARIO, CANADA
CHECKED	TP	DRAWING NO.
MFG. APPR.	TP	REV. C
APPROVED	TP	D4148
DE APPR.	TP	SHEET 4 OF 5
DATE	10.10.12	TITLE
		SCALE
		NTS
		FWD X-TUBE LUG ASSY

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